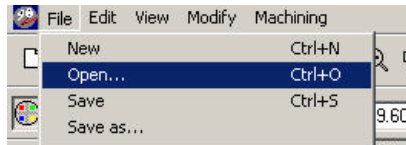


How to use 3c to make a flag (skill level 4)

1. Click on file then open.



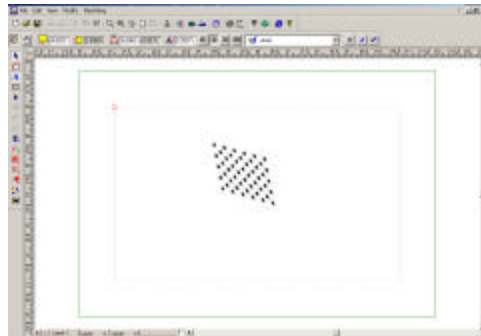
2. Select the file name IUSA



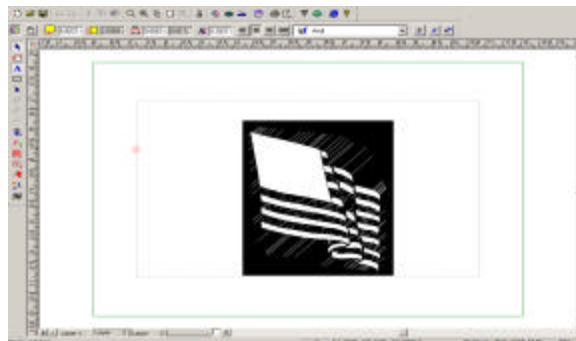
3. The files are setup in layers.



4. The first thing you have to do is the star. The star is engraved at .010-.013 in depth. The star should be hatch fill.



5. Next you will have to engrave the banner, which will be engraved at .010-.013 in depth. This is also a hatch fill.



6. Next you will have to engrave the red banner. This is engraved at .001-.003 in depth..

